



Note:

1. Dimensions marked with * are in inches.
2. Material : UL94-HB 35 MELT HOMOPOLYMER POLYPROPYLENE 1335Z OR APPV'D EQUIV.
3. Colour : Grey.
4. Refer to table 1 for Tolerances unless otherwise specified.
5. Shaft Dimensions: GE MOUNT.
6. Part to be engraved with Wellington trademark on intake side centre area.
7. Axial impeller to be balanced to G6.3 with respect to centre hole.

TABLE 1		
X.XXX	* $\pm 0.010"$	$\pm 0.254\text{mm}$
X.XX	* $\pm 0.030"$	$\pm 0.762\text{mm}$

AXIAL RUNOUT : 2.032 / $\pm 0.080"$ T.I.R. MAX.
RADIAL RUNOUT : 2.032 / $\pm 0.080"$ T.I.R. MAX.

A,B-4,7	3	WCP1952	Dim $\phi 5.0 \pm 0.1 / 0.197 \pm 0.005"$ was $\phi 4.2 \pm 0.1 / 0.165 \pm 0.005"$ and Fan model replaced as per issue 1	10/08/2015	RDI	ASo
A-1,2 B-1,2 A-3,4	2	WCP1380	Dim $\phi 25.4 \pm 0.1 / * \phi 1.000 \pm 0.005"$ was 25.40 PCD/ $* 1.00"$ PCD, $\phi 4.2 \pm 0.1 / * \phi 0.165 \pm 0.005"$ was $\phi 6.35 / * \phi 0.250"$ and $\phi 3.7 \pm 0.1 / * \phi 0.145 \pm 0.005"$ was $\phi 3.683 / * \phi 0.145"$, Drg format changed, Note & Tolerance table 1 modified.	30/01/2013	RDI	ASo
N/A	1	N/A	INITIAL ISSUE	21/07/2010	DBe	ASo
ZONE	ISSUE	ECN	DESCRIPTION	DATE	DRAWN	CHECKED

DO NOT SCALE OFF DRAWING

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Description: **10"- 28° Pitch, 5 Blade Axial Impeller**

Product Code: 1MM100317

Orthographic Projection
Third Angle

STATUS: P

Scale: NTS
Dimension Units: mm

GENERAL TOLERANCE
ANGULAR: $\pm 0.3^\circ$

DWG No.: WD5977A

Sheet size: A3
Sheet 1 of 1